



# CNC WHEELSET BREAK-IN PROCEDURE

- 1) Ride 20 minutes. Adjust and tighten spokes to 50 inch pounds.  
(Requires a 6.4mm Spoke Wrench)
- 2) Ride another 20 minutes. Adjust and tighten spokes to 50 inch pounds if necessary. Some may need to be tightened, and others may be fine.
- 3) Ride another 45 minutes. Check the spokes one more time and adjust if necessary. The spokes should now be seated.
- 4) After step 3. Tighten all sprocket bolts.

**IF YOU PERFORM THESE STEPS YOU WILL ENJOY  
MANY YEARS OF USE FROM YOUR WHEELS.**

**FAILURE TO FOLLOW THESE INSTRUCTIONS MAY  
RESULT IN PREMATURE FAILURE.**